

**Amendments to the Specification:**

Amend paragraph [0015] as follows:

[0015] For a cut, the web 13, which is transported by means of the roll 21 and which can be supplied directly from a press or an unwind device, is cross-cut by means of the laser beam 40 14. The latter is moved transversely with respect to the moving web 13 by means of the deflection device 16. In the process, a signal which takes into account the continuous change in the position of the web 13 is connected to the deflection device 16. The position of the web 13 is advantageously determined from the position of the motor 20 of the roll 21 transporting the web 13.